

## Short communication

Rare earth  $\text{Gd}^{3+}$  substituted on cobalt ferrites: Structural and dielectric studies by citrate gel autocombustion methodK. Vani<sup>a</sup>, N. Hari kumar<sup>b</sup>, D. Ravinder<sup>a,\*</sup><sup>a</sup> University College of Science, Department of Physics, Osmania University, Telangana 500007, Hyderabad, India<sup>b</sup> Department of Physics, St. Mary's Group of Institutions, Deshmukhi, Yadadri Bhongiri 508116, India

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## ABSTRACT

Gadolinium-doped cobalt ferrite ( $\text{CoGd}_x\text{Fe}_{2-x}\text{O}_4$ ;  $x = 0-0.025$  in a 0.005 interval) was synthesised using citrate gel autocombustion. The effect of  $\text{Gd}^{3+}$  ions on structural, dielectric, and magnetic characteristics has been investigated. X-ray diffraction (XRD), scanning electron microscopy (SEM), Fourier transform infrared (FTIR) spectroscopy, ultraviolet visible spectroscopy (UV), an impedance (dielectric) analyzer, and a vibrating sample magnetometer (VSM) were used to characterise the as-synthesised materials. X-ray diffraction powder patterns were used to confirm phase identification and spinel structure, and the Williamson-Hall plot was used to investigate the crystalline size and lattice strain on the peak broadening of each sample, with crystalline size ranging from 13 to 48 nm. The scanning electron microscopy (SEM) micrographs demonstrate particle agglomeration, while energy dispersive spectroscopy (EDAX) pictures indicate the purity and existence of all elements in the created material samples. The frequency-dependent dielectric constant, dielectric loss, and AC electrical conductivity in the frequency range 50 Hz–1 MHz. The behaviour of dielectric properties has been studied using the Maxwell-Wagner model and Koop's theory. Because of this, higher frequencies show less dielectric loss, making them appropriate for use in high-frequency device applications.

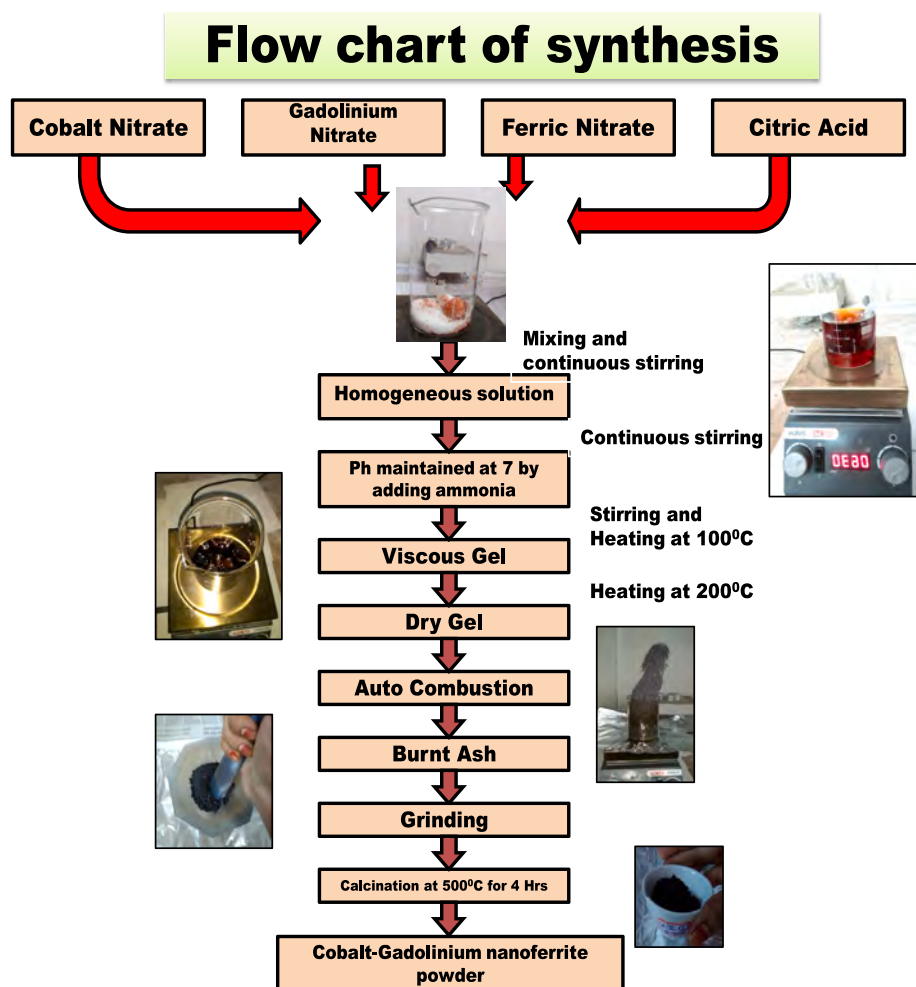
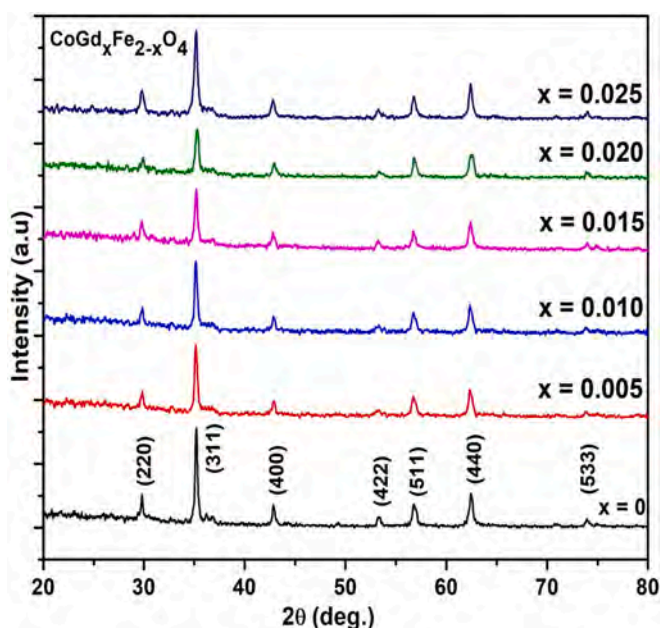
## 1. Introduction

Due to their unique combination of electric and magnetic properties, spinel ferrites are very significant magnetic materials. The aforementioned characteristics render spinel ferrites advantageous in an extensive array of technological contexts, such as high-density magnetic recording, magnetic bioseparation, drug delivery, magnetic resonance imaging, high-frequency applications, microwave devices, electric insulators, memory cores, and hyperthermia. The basic electrical and magnetic properties can be adjusted depending on the application [1]. Spinel ferrites have the chemical formula  $\text{MFe}_2\text{O}_4$  (where M is Ni, Co, Zn, etc.), in which Fe occupies the octahedral (B) site and M occupies the tetrahedral (A) site, and oxygen anions form a face-centred cubic structure that is tightly packed [2,3]. The unique electrical, optical, and magnetic properties of cobalt-based spinel ferrites ( $\text{CoFe}_2\text{O}_4$ ), which crystallise in inverse spinel structure in bulk materials and spinel cubic structure with space group  $\text{Fd-}3\text{m}$  in nanoparticles, are of great interest. These properties include a high Curie temperature, moderate saturation magnetization, large magnetocrystalline anisotropy, a large magnetostrictive coefficient, excellent chemical stability, and good thermal

stability. The synthesis method can significantly affect the physical and chemical characteristics of cobalt ferrites by substituting different cations at tetrahedral or octahedral locations. Studying electrical conductivity and dielectric characteristics yields important insights into the actions of localised electron charge carriers, which can lead to increased knowledge of the dielectric polarisation mechanism in the ferrite under investigation [4,5]. As a result, rare earth lanthanides and gadolinium are commonly used to adjust the properties of cobalt ferrites in order to improve their remarkable qualities because they are very good electrical insulators with high resistance [6,7]. M. Hasim et al. conducted research on the substitution of RE = Ce and Dy on cobalt ferrites, which demonstrated that increasing the Ce and Dy concentrations increases coercivity while decreasing magnetization values [8]. C. Murugesan et al. substituted Gd on cobalt ferrites and found that the dielectric constant increases as Gd concentration increases [9]. Aravind Kumar et al. synthesised Gd-substituted cobalt ferrites and discovered that the dielectric constant decreases as Gd concentration and frequency increase [10]. Erum Pervaiz et al. prepared Gd-doped cobalt ferrites and reported that room-temperature DC electric resistivity increases to  $9.5 \times 10^7$  with Gd concentration except for  $x = 0.025$  ( $\sim 10^6$ ), and that

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Fig. 1. Flow chart of  $\text{CoGd}_x\text{Fe}_{2-x}\text{O}_4$  nanoferrites.Fig. 2. XRD powder patterns of  $\text{CoGd}_x\text{Fe}_{2-x}\text{O}_4$  ( $x = 0-0.025$  in an interval of 0.005) nanoferrites.

dielectric constant and dielectric loss decrease to 4.9 and 0.016, respectively, with increased dopant concentration and soft magnetic behaviour due to Gd substitution [11]. M. Kamran et al. developed La-doped cobalt ferrites and observed that increasing La doping reduces dielectric constants, dielectric losses, and AC conductivity values, while increasing La concentration increases DC electric resistivity [12]. L. Avazpour developed Eu and Nd-doped cobalt ferrites and discovered that at room temperature, the saturation magnetization of the ferrite ceramics decreases with grain size [13].

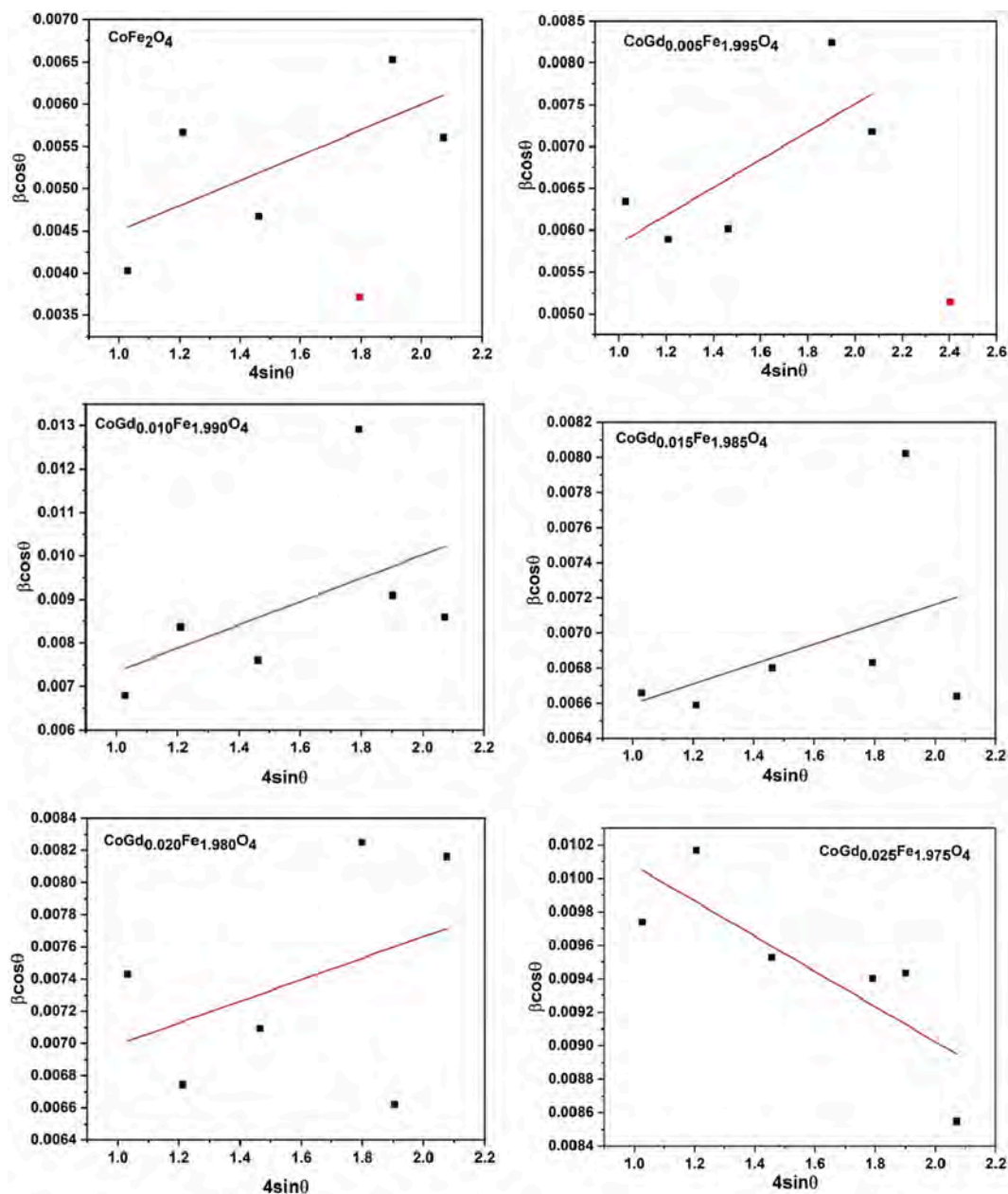
A simple auto-combustion method employing citric acid as the combustion agent was used to create samples of cobalt ferrite nanopowder doped with gadolinium (Gd). Cobalt ferrite nanopowder activity is greatly increased by the correlation between the agreement between XRD and SEM, which is addressed. High frequency variation discourse: its dielectric characteristics. The substitution of a small amount of gadolinium ions into cobalt ferrites was proposed to improve the synthesis, structural and dielectric properties.

## 2. Sample preparation

A citrate-gel autocombustion method was used to create gadolinium-substituted cobalt ferrites with the chemical formula CGF with  $X = 0, 0.005, 0.010, 0.015, 0.020$ , and  $0.025$ . As reactants in the first step, cobalt nitrate (Co-95.6 mol%), ferric nitrate (Fe-25 mol%), gadolinium nitrate (Gd-99.8 mol%), and citric nitrate analytical grade are employed. The required amount of reactants is weighted, and the molar ratio of metal nitrate to citric acid is 1:3. Weighted metal nitrates and

**Table 1**Crystallite size, Cell parameter, volume, X-ray density, hopping lengths( $L_A$  &  $L_B$ ) and strain for  $\text{CoGd}_x\text{Fe}_{2-x}\text{O}_4$  ( $x = 0-0.025$  in an interval of 0.005) nanoferrites.

Samples	Average crystallite size, D(nm)	Cell parameter a(Å)	Volume of unit cell, V a = b = c (Å <sup>3</sup> )	X-ray density, $d_x$ (gm/cm <sup>3</sup> )	Hopping length for site A, $L_A$ (Å)	Hopping length for site B, $L_B$ (Å)	Strain ( $\epsilon$ )
$\text{CoFe}_2\text{O}_4$	48.2721	8.452	603.9	5.160	3.6601	2.9885	0.0015
$\text{CoGd}_{0.005}\text{Fe}_{1.995}\text{O}_4$	34.6450	8.459	605.3	5.159	3.6630	2.9908	0.00167
$\text{CoGd}_{0.010}\text{Fe}_{1.990}\text{O}_4$	31.0764	8.460	605.5	5.169	3.6633	2.9911	0.00268
$\text{CoGd}_{0.015}\text{Fe}_{1.985}\text{O}_4$	24.0159	8.457	604.9	5.185	3.6621	2.9901	0.00565
$\text{CoGd}_{0.020}\text{Fe}_{1.980}\text{O}_4$	22.9139	8.429	599.0	5.247	3.6502	2.9804	0.00672
$\text{CoGd}_{0.025}\text{Fe}_{1.975}\text{O}_4$	13.0113	8.458	605.2	5.205	3.6628	2.9906	-0.00105

**Fig. 3.** W-H plots of  $\text{CoGd}_x\text{Fe}_{2-x}\text{O}_4$  ( $x = 0-0.025$  in an interval of 0.005) nanoferrites.

citric acid are dissolved in deionized water and stirred together using a magnetic stirrer to create a homogenous solution [14]. The pH of the solution is adjusted to 7 by adding 25 % ammonia solution while continuously stirring. The resultant nitrate-citrate solution is allowed to condense by heating it on a hot plate of a magnetic stirrer at roughly 100 °C until it forms a highly viscous and dry gel. The dried gel is then

heated on a hot plate at 200 °C until it self-ignites, resulting in auto-combustion. The end result is CoGd nanopowder. The nanopowders were pounded in an agate motor and pestle for 2–3 h to produce a fine powder, which was then heat treated in air at 500 degrees celsius for 4 h. Calcinated powders were combined with PVA binder and crushed at 5 tonnes in a hydraulic press to make pellets (13 mm in diameter), which



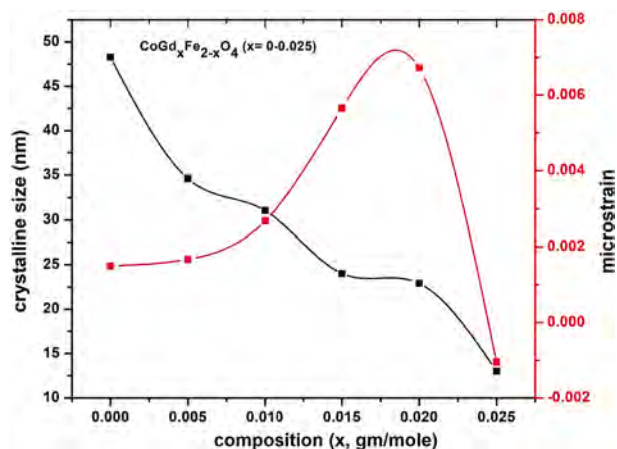


Fig. 4. Variation of crystalline size and micro strain with respect to composition of  $\text{CoGd}_x\text{Fe}_{2-x}\text{O}_4$  ( $x = 0-0.025$  in an interval of 0.005) ferrites.

were then sintered at  $500^\circ\text{C}$  for 4 h [15]. They are then dispatched to be characterised using various techniques. The synthesis flow chart is shown in Fig. 1.

### 3. Results and discussion

#### 3.1. XRD analysis

Figure 2 depicts the X-ray diffraction patterns of CGF ( $x = 0-0.025$  in an interval of 0.005) ferrites at room temperature, with a well-defined Bragg's reflection detected for the strongest peak with no impurity phases. The diffraction peaks observed at two correspond to the planes at (220), (311), (400), (422), (511), (440), and (533) for the most intense peaks at  $30.1^\circ$ ,  $35.5^\circ$ ,  $43.1^\circ$ ,  $53.5^\circ$ ,  $57.0^\circ$ ,  $62.6^\circ$ ,  $74.1^\circ$ . This confirmed the formation of spinel-structure cubic cobalt nanoferrites within the space group of  $\text{Fd } 3m$  with JCPDS Card No. 22-1086 [16]. Furthermore, no new intensity peak is seen in the XRD pattern following Gd doping in cobalt nanoferrites. XRD examination verified that all of the products had single-phase crystalline structures [17–19].

The structural parameters lattice constant ( $a$ ), unit cell volume ( $V$ ), crystallite size ( $D$ ), and X-ray density ( $\rho_x$ ) were computed using the following formulas (1–5) and are presented in Table 1.

$$a = d\sqrt{h^2 + k^2 + l^2}$$

where  $d$  is the inter-planar spacing, ( $h\ k\ l$ ) are the miller indices.

$$V = a^3 \quad (2)$$

here ' $a$ ' is lattice constant,

$$D = \frac{K\lambda}{\beta\cos\theta} \quad (3)$$

From the Debye-Scherrer's formula [20], where  $K$  is a dimensionless shape factor having a value between 0.9 and 1, is a diffractometer with an X-ray wavelength ( $\text{CuK}_\alpha$  source, i.e.,  $\lambda = 1.5406\text{ \AA}$ ),  $\beta$  is the line broadening at full width at half-maximum of each phase (in radians), and  $\theta$  is the Bragg angle (in degrees), is used to calculate these quantities.

$$\rho_x = \frac{8M}{VN} \quad (4)$$

where  $M$  is the molecular weight of the sample,  $V$  is the volume of the unit cell,  $N$  is Avogadro's number ( $6.023 \times 10^{23}$ ).

For ferrites, the hopping lengths  $L$ , i.e., the distance between the magnetic ions, affect the physical properties, as reported by various authors. The hopping lengths of sites A and B, represented by  $L_A$  and  $L_B$ , were calculated using the equations.

$$L_A = \frac{a\sqrt{3}}{4}\text{ \AA} \text{ and } L_B = \frac{a\sqrt{2}}{4}\text{ \AA} \quad (5)$$

where  $a$  is the lattice parameter.

When Gd is incorporated into cobalt ferrite, the cell parameter ( $a$ ) value increases due to the difference in the ionic radii of  $\text{Gd}^{3+}$  (1.107), which is bigger than the ionic radii of  $\text{Fe}^{3+}$  (0.76) [18]. Series  $\text{CoGd}_x\text{Fe}_{2-x}\text{O}_4$  crystallite sizes were determined to be 48.27, 34.64, 31.07, 24.01, 22.91, and 13.01 nm ( $x = 0, 0.005, 0.010, 0.015, 0.020, 0.025$ ) and decreased with increasing Gd concentration. Actual broadening  $\beta_{in}^2$  of diffraction peaks is corrected for experimental ( $\beta_{ex}$ ) instrumental widening as  $\beta = \beta_{ex}^2 - \beta_{in}^2$ . Taking into account the size and strain effects, the Williamson-Hall equation for actual broadening  $\beta_{in}^2$  can be modelled as follows:

$$\beta = \frac{K\lambda}{D\cos\theta} + 4\epsilon\tan\theta \quad (6)$$

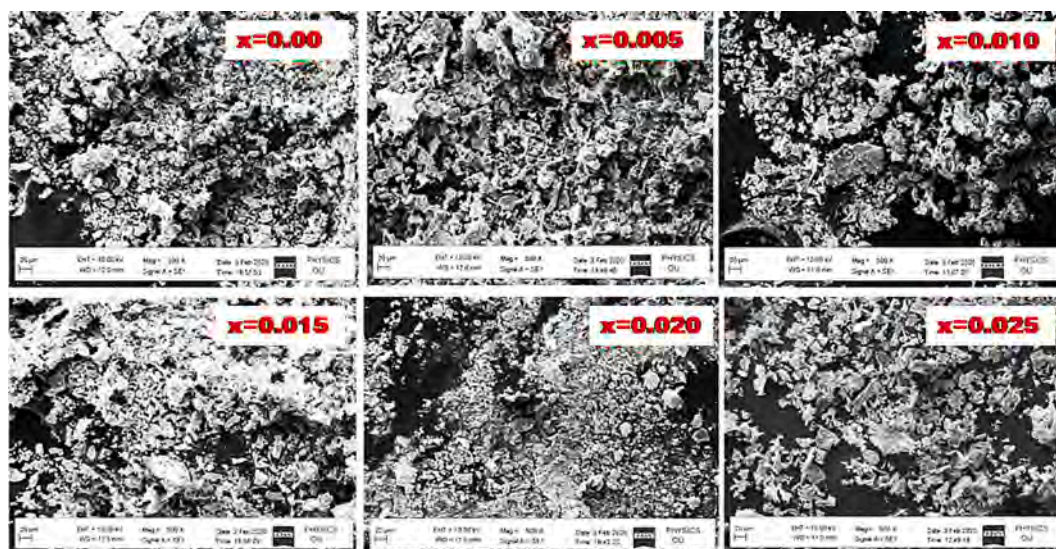


Fig. 5. SEM micrographs of  $\text{CoGd}_x\text{Fe}_{2-x}\text{O}_4$  ( $x = 0.0-0.025$ ) nanoferrites.

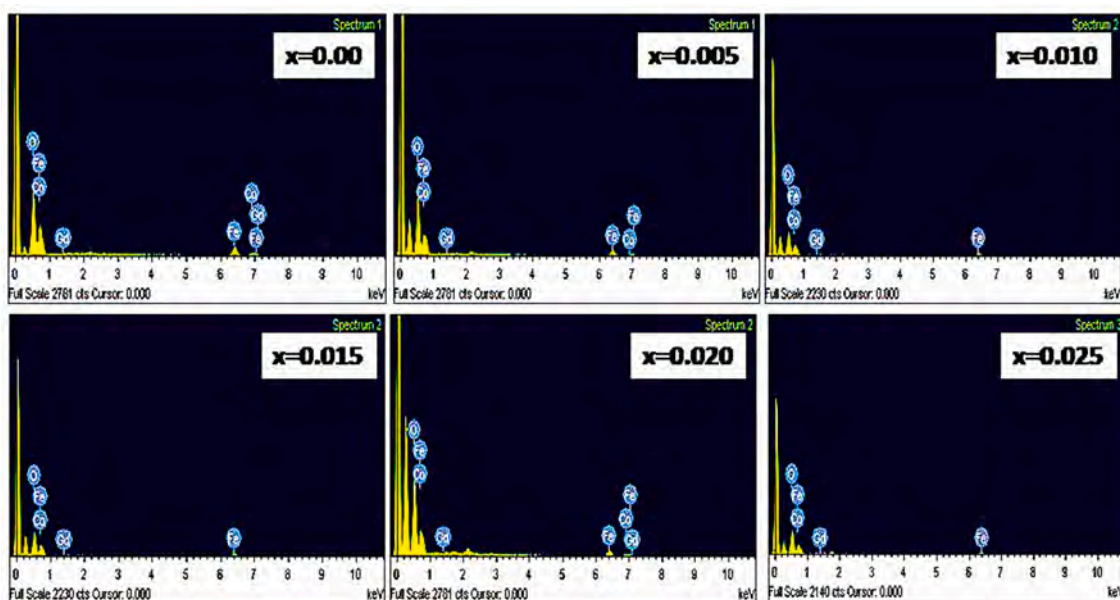


Fig. 6. EDAX images of  $\text{CoGd}_x\text{Fe}_{2-x}\text{O}_4$  ( $x = 0-0.025$  in an interval of 0.005) nanoferrites.

Table 2

EDAX structure of  $\text{CoGd}_x\text{Fe}_{2-x}\text{O}_4$  ( $x = 0.0-0.025$ ) nanoferrites.

x	Weight % of elements				Atomic % of elements			
	Co	Fe	Gd	O	Co	Fe	Gd	O
0.00	29.28	46.15	–	24.57	16.87	29.01	–	53.92
0.005	28.20	41.83	1.53	28.44	15.87	24.84	0.32	58.96
0.010	29.56	41.57	1.17	27.71	16.80	24.94	0.25	58.01
0.015	30.56	43.16	2.18	24.10	18.44	27.49	0.49	53.58
0.020	24.76	36.56	7.45	31.22	13.67	21.30	1.54	63.49
0.025	27.39	42.30	5.28	25.03	16.48	26.86	1.19	55.47

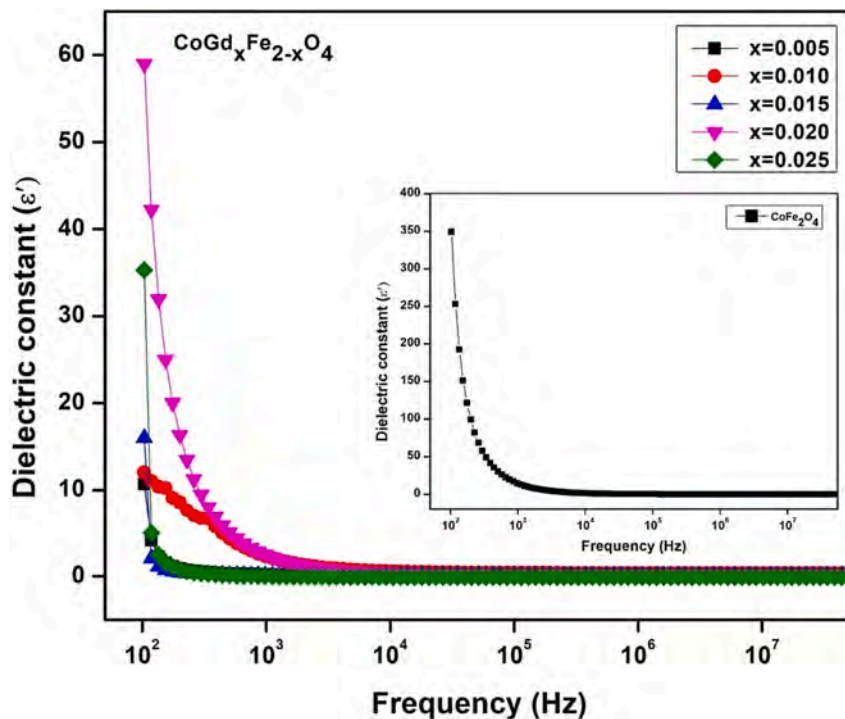


Fig. 7. Variation of Dielectric constant ( $\epsilon'$ ) of  $\text{CoGd}_x\text{Fe}_{2-x}\text{O}_4$  ( $x = 0-0.025$  in an interval of 0.005) nanoferrites as a function of frequency at room temperature.



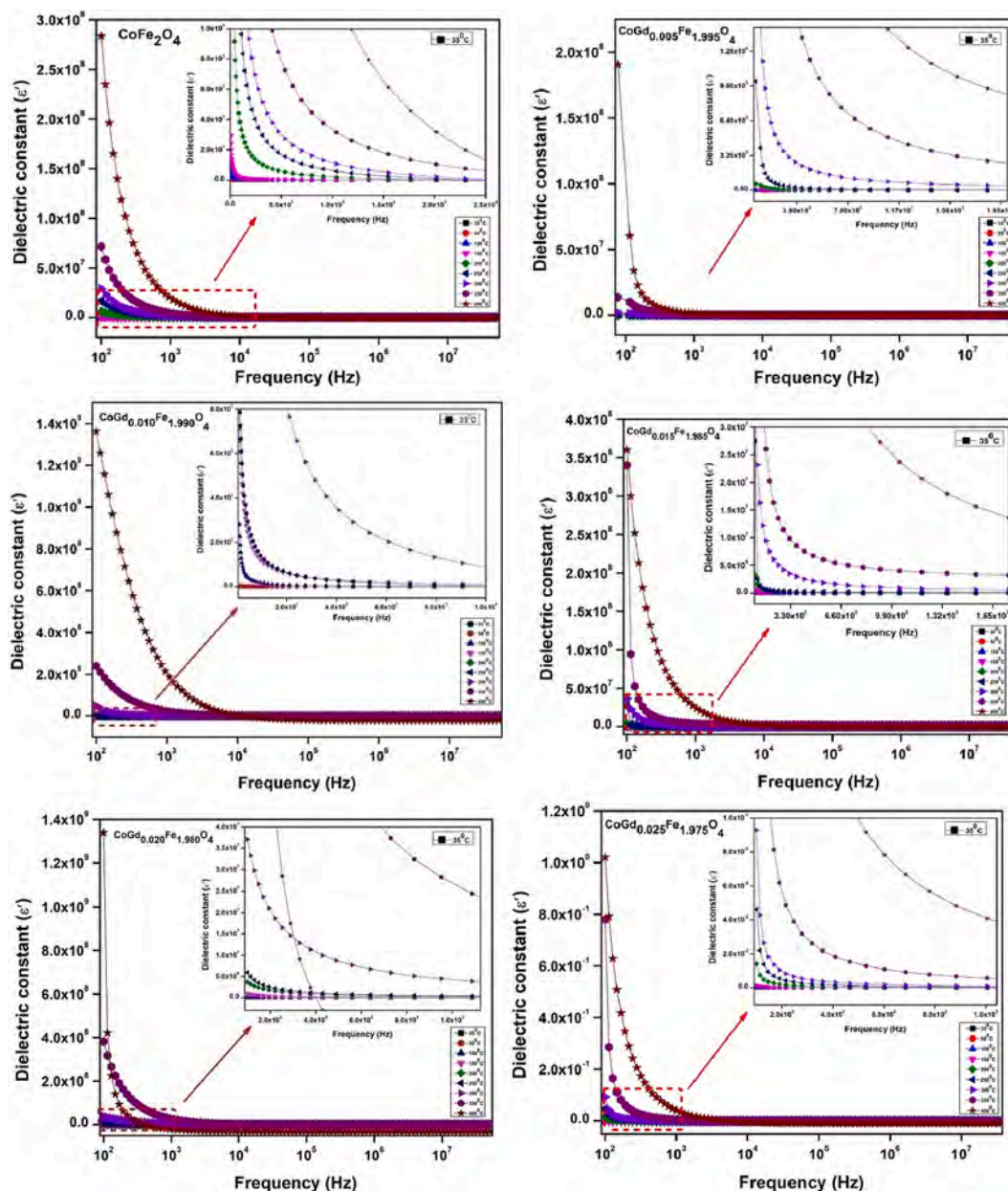


Fig. 8. (a-f). Variation of Dielectric constant ( $\epsilon'$ ) of  $\text{CoGd}_x\text{Fe}_{2-x}\text{O}_4$  ( $x = 0-0.025$  in an interval of 0.005) ferrites as a function of frequency.

where  $\left(\frac{K\lambda}{D\cos\theta}\right)$  is broadening due to the size ( $D$ ) and  $4\epsilon\sin\theta$  is broadening due to strain ( $\epsilon$ ) [16,17]. After modification of above equation yields, i. e.,

$$\beta\cos\theta = \frac{0.9\lambda}{D} + 4\epsilon\sin\theta \quad (7)$$

Figure 3 depicts the W-H plots of the prepared samples, whereas Figure 4 depicts the change in crystalline size and microstrain with regard to composition. An rise in XRD can be caused by a variety of additional factors, including roughness, dislocations, strain, and crystallite size. The XRD peak position may shift as a result of the employment of dopants, however this shift is not always predictable and can rely on a number of variables, including the size of the dopant and the crystalline structure of the material.

### 3.2. SEM and EDAX analysis

Figure 5 depicts SEM micrograph images of CGF ( $x = 0-0.025$  in

intervals of 0.005) nanoferrite samples. Particle aggregation can be seen vividly in SEM micrographs. Particles are homogenous, evenly dispersed, and somewhat agglomerated, according to the photos. This aggregation could be owing to magnetic interactions or an enhanced surface-to-volume ratio [19–21]. For CGF materials, the results nano meter ranged, it was discovered. The average crystal size ascertained using XRD shows good agreement with SEM pictures [22].

The EDAX spectrum quantitatively confirms the purity of the synthesised ferrites, as well as the presence of Co, Fe, and O in the pure sample and Gd in doped samples [23,24]. The EDAX spectrum of CGF ( $x = 0-0.025$  in an interval of 0.005) nanoferrite is displayed in Figure 6 and corresponds to the SEM micrographs and data in Table 2. SEM and EDX have both been used to examine the morphology and chemical makeup of every product [25].

### 3.3. Dielectric studies

The dielectric investigations shed light on the material's method of

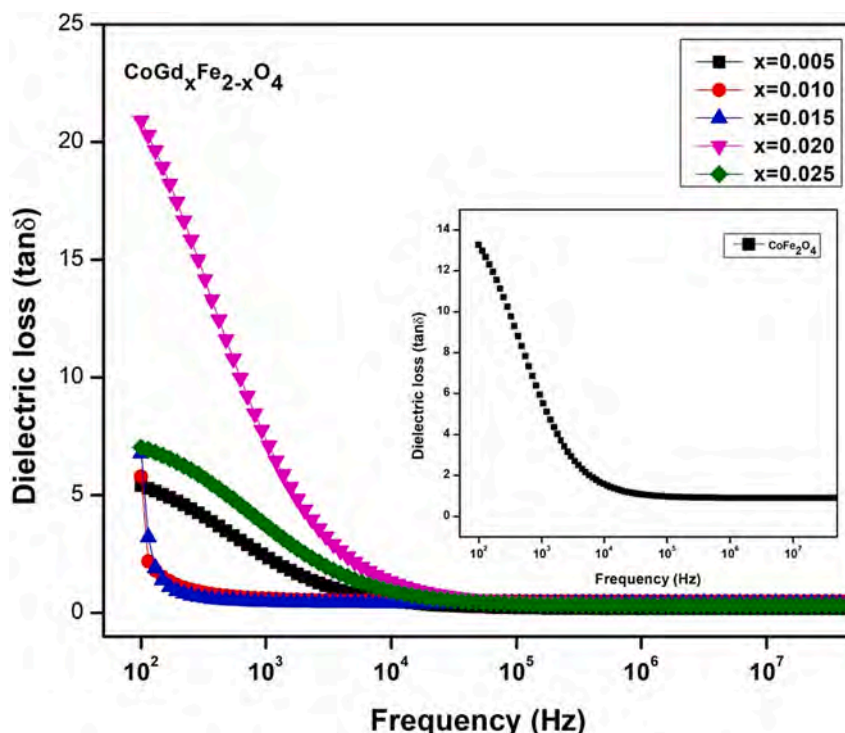


Fig. 9. Variation of Dielectric loss ( $\tan\delta$ ) of  $\text{CoGd}_x\text{Fe}_{2-x}\text{O}_4$  samples ( $x = 0.0\text{--}0.025$ ) as a function of frequency at room temperature.

electric conduction. In order to study the dielectric properties of gadolinium-doped cobalt ferrites, a Bode 100 impedance analyzer with a frequency range of 50 Hz to 5 MHz is used at room temperature as well as between 30 °C and 500 °C. Utilising the formula [26], the values of the dielectric constant with applied frequency are determined.

$$\epsilon\epsilon' = \frac{cd}{\epsilon\epsilon_0 AA} \quad (8)$$

Where A is the cross-sectional area of the pellet, d is its thickness,  $\epsilon_0$  is its permittivity, and C is its capacitance.

### 3.3.1. Variation in the dielectric constant ( $\epsilon'$ ) with frequency

Figures 7 (at 30 °C) and 8 (a-f) (from 35 °C to 400 °C) show the frequency dependence of the dielectric constant for CGF ( $x = 0\text{--}0.025$  in an interval of 0.005) ferrites. The figure shows that the measured value of the dielectric constant substantially varies with the frequency of the applied field. The figure clearly shows that the dielectric constant declines as frequency rises and that it does so abruptly in the low frequency zone (up to 1 kHz) before tending to be frequency independent in the high frequency region (10 kHz). Consequently, it exhibits dispersion behaviour at low frequencies. According to Koop's phenomenological theory [27,28], this variation in the dielectric constants can be attributed to the Maxwell-Wagner type of interfacial polarisation. This indicates that there are two conducting layers in the dielectric medium. Large grains in the first layer act as well-conducting grains, but grain boundaries in the second layer exhibit low conductivity. Polarisation in ferrites is a mechanism akin to the conduction process. Due to the grain borders' greater resistance and the subsequent charge accumulation there due to electron and hole hopping between  $\text{Co}^{2+}$  and  $\text{Fe}^{2+}$  and  $\text{Co}^{2+}$  and  $\text{Co}^{3+}$  ions, interfacial polarisation is created.

Although the charge carriers were unable to follow the applied field as its frequency increased, this resulted in a decrease in polarisation [29]. According to figure 7, the dielectric constant also rises in cobalt ferrite with an increase in  $\text{Gd}^{3+}$ , with the exception of  $X = 0.020$ , where it reaches its maximum. Cobalt ferrite literature [30–32] likewise reported an identical outcome. Figure 8 shows that  $\text{CoGd}_{0.025}\text{Fe}_{1.975}\text{O}_4$  has

a lower 32-dielectric constant than  $\text{CoGd}_{0.020}\text{Fe}_{1.980}\text{O}_4$ . This may be because the increased  $\text{Gd}^{3+}$  concentration was not incorporated into the cobalt ferrite, which results in a lower dielectric constant [33].

### 3.3.2. Variation in the dielectric loss ( $\tan\delta$ ) with frequency

A measurement of polarisation lag in relation to an alternating field is the dielectric loss. Figures 9 (at 30 °C) and 10 (a-f) (from 35 °C to 400 °C) show the frequency-dependent dielectric loss ( $\tan\delta$ ) for CGF ( $x = 0\text{--}0.025$  in an interval of 0.005) ferrites. The figure shows that, at low frequencies, the dielectric loss decreases with increasing frequency while becoming independent at higher frequencies, which is consistent with the behaviour of ferrites. Substantial resistance at the grain boundary is typically associated with low-frequency regions; as a result, the largest amount of energy is needed in these regions for the exchange of electrons between  $\text{Fe}^{2+}$  and  $\text{Fe}^{3+}$  ions, leading to substantial loss. (See Fig 10).

In the case of high frequency, there is less energy. Higher frequencies hence exhibit a lower degree of dielectric loss, which is suitable for high-frequency device applications.

### 3.4. AC conductivity

The fluctuation in AC conductivity as a function of frequency has been investigated in order to better understand the conduction process and the hopping of charge carriers that affect it. Using the relation, ac conductivity was computed.

$$\sigma = 2\pi f \epsilon_0 \epsilon' \tan\delta \quad (9)$$

Fig 11 (a-f) illustrates how the conductivity rises as the frequency rises. The low-frequency conductivity of Ac is roughly linear or frequency-dependent, indicating that a small polaron is responsible for the conduction. Electron and hole hopping between  $\text{Co}^{2+}$  and  $\text{Co}^{3+}$  in octahedral sites is the primary cause of conduction in ferrites. The Maxwell-Wagner model [27], which was previously mentioned, can also be used to explain how the conductivity of Ac varies with frequency. At low frequencies, high-resistance grain boundaries become more active,

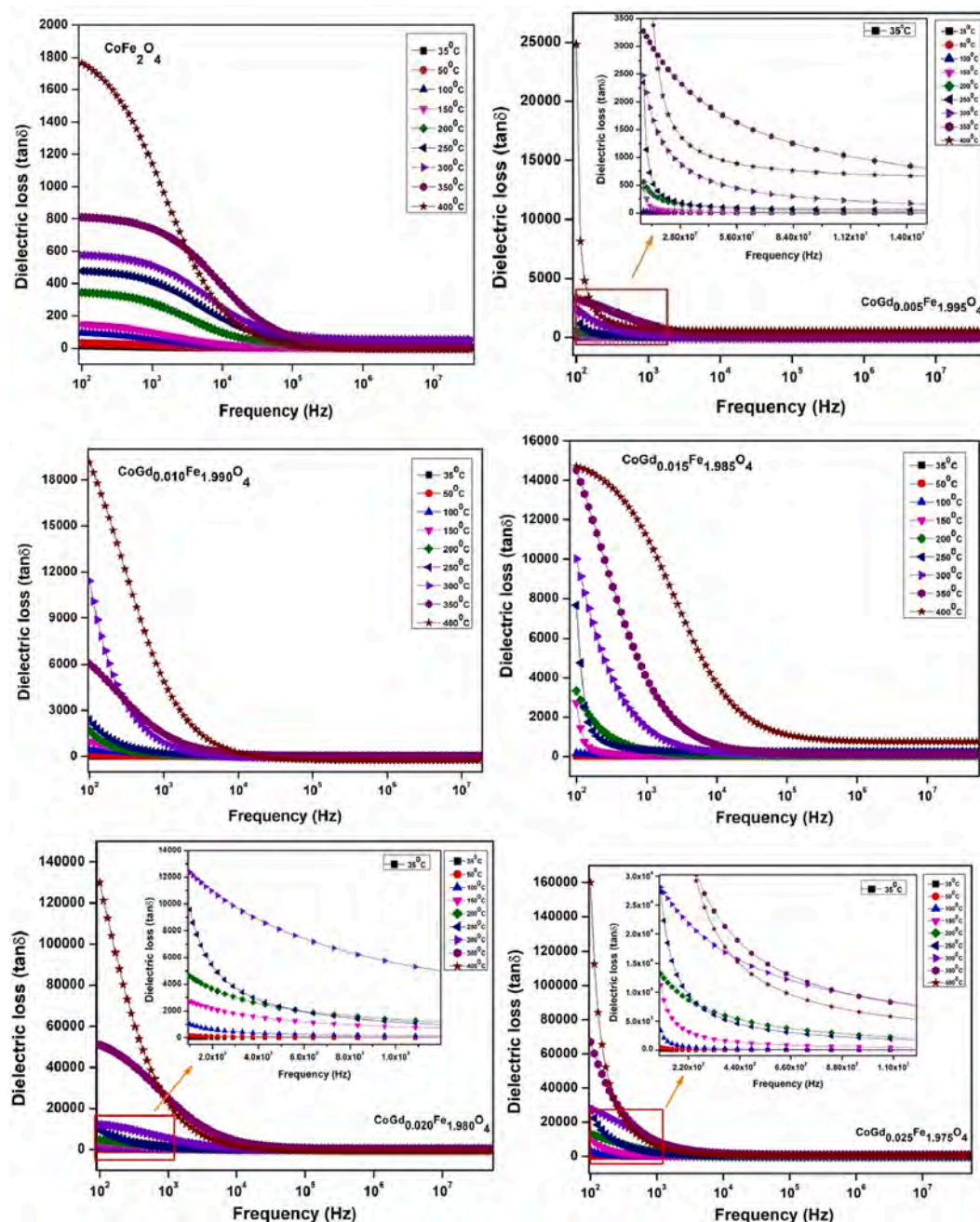


Fig. 10. (a-f). Variation of Dielectric loss ( $\tan\delta$ ) of  $\text{CoGd}_x\text{Fe}_{2-x}\text{O}_4$  samples ( $x = 0.0\text{--}0.025$ ) as a function of frequency.

which prevents electrons from hopping between  $\text{Fe}^{3+}$  and  $\text{Fe}^{2+}$  cations. Ac conductivity decreases as a result. When an alternating field's frequency is increased, conducting grains become active, and the interchange of electrons between the  $\text{Fe}^{3+}$  and  $\text{Fe}^{2+}$  cations increases. As hopping increases, ac conductivity rises. It is possible to alter the conduction mechanism by changing the  $\text{Gd}^{3+}$ -ion substitution [34–36].

Additionally, it is evident from Table 3 that the produced ferrites' frequency-dependent Ac conductivity is significantly influenced by the  $\text{Gd}^{3+}$  content. With the exception of  $x = 0.020$ , all conductivity readings as a function of frequency demonstrate an increase in conductivity with rising Gd concentration. The dielectric constant of ferrite materials is governed by the conduction process. The relationship between the AC conductivity and the dielectric constant and loss can be seen in the equation  $\sigma = 2\pi f\epsilon_0\epsilon'\tan\delta$ . The amount of  $\text{Fe}^{2+}$  or  $\text{Fe}^{3+}$  cations present at octahedral B sites in ferrites controls the dielectric constant.

Because Gd ions are substituted for Fe ions in substations, which

lower the amount of Fe ions at the A-site, Fe ions from the A-site go towards the B-site. Decreased polarisation or a rise in the dielectric constant will result from an increase in the electron transfer between  $\text{Fe}^{3+}$  and  $\text{Fe}^{2+}$  ions [37,38]. As both depend on and are proportional to the number of Fe ions present at the octahedral B site, the increasing trend in Ac conductivity following Gd doping is also reflected in the dielectric constant. However, the behaviour of the frequency-dependent dielectric constant and the AC conductivity varies at lower and higher frequencies. As can be shown, the octahedral B site conductivity and frequency have a direct relationship, but the dielectric constant has an inverse relationship to frequency [39]. The dielectric parameters such as dielectric constant, dielectric loss, and AC conductivity at room temperature are listed in Table 3.



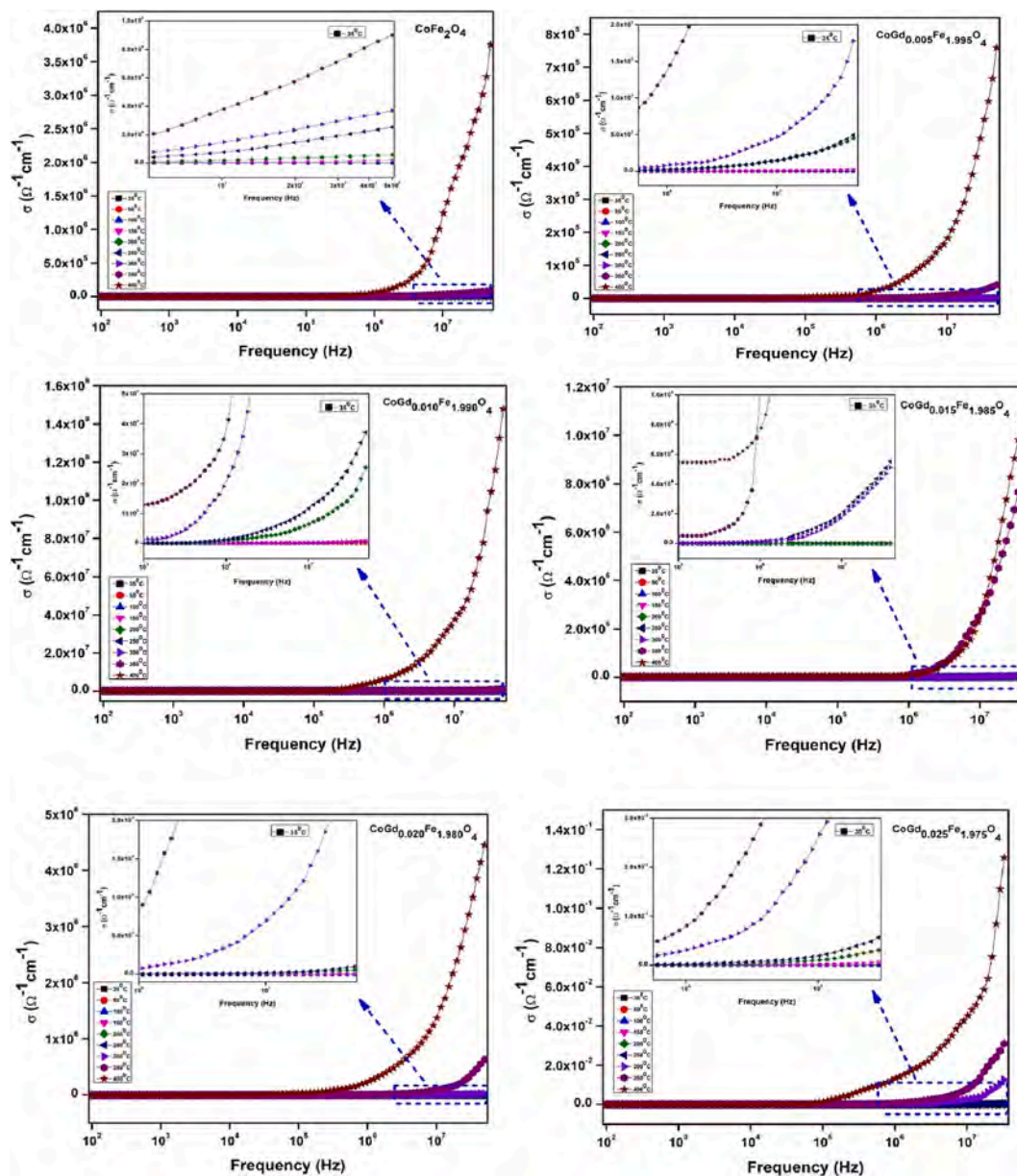


Fig. 11. (a–f). Variation of Ac conductivity of  $\text{CoGd}_x\text{Fe}_{2-x}\text{O}_4$  samples ( $x = 0.0–0.025$ ) as a function of frequency.

Table 3

$\epsilon'$ ,  $\tan\delta$  and  $\sigma$  values at room temperature of  $\text{CoGd}_x\text{Fe}_{2-x}\text{O}_4$  ( $x = 0–0.025$  in an interval of 0.005) nanoferrites.

composition	$\epsilon'$		$\tan\delta$		$\sigma$ ( $\Omega^{-1}\text{cm}^{-1}$ )	
	100 Hz	1KHz	100 Hz	1KHz	100 Hz	1KHz
0	349.1794	12.49073	13.26834	1.49265	3.22E-05	8.38E-06
0.005	10.66047	0.20638	5.39722	0.47744	1.08E-06	4.60E-08
0.010	12.03766	0.25001	5.78852	0.51106	6.98E-07	1.87E-08
0.015	15.97785	0.28418	6.78691	0.60432	9.75E-07	3.15E-08
0.020	58.96164	2.53163	20.91408	1.2278	1.73E-05	1.77E-06
0.025	35.28428	1.20314	7.03561	0.86583	2.46E-09	1.97E-09

#### 4. Conclusions

The gadolinium-doped cobalt ferrite samples were studied. The X-ray diffraction powder patterns were used to confirm phase identification and spinel structure, and the Williamson-Hall plot was used to investigate the crystalline size and lattice strain on the peak broadening of each sample, with crystalline size ranging from 13 to 48 nm. Particle

aggregation can be seen vividly in SEM micrographs, and the EDAX spectrum quantitatively confirms the purity of the synthesised ferrites. At low frequencies, high-resistance grain boundaries become more active, which prevents electrons from hopping between  $\text{Fe}^{3+}$  and  $\text{Fe}^{2+}$  cations. Ac conductivity decreases as a result.

## Declaration of competing interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

## Data availability

The data that has been used is confidential.

## Acknowledgement

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